# Estimation of thermodynamic parameters for poly(ethyl methacrylate)/isopropyl alcohol system from intrinsic viscosity measurements

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Intrinsic viscosities of poly(ethyl methacrylate) (PEMA) solutions in isopropyl alcohol (IPA) above and below the theta  $(\theta)$  temperature  $(36.9^{\circ}\text{C})$  have been measured by using a capillary viscometer. The equation-of-state exchange energy  $(X_{12})$  and entropy  $(Q_{12})$  parameters were estimated as  $62.82\,\text{J}\,\text{cm}^{-3}$  and  $0.03\,\text{J}\,\text{cm}^{-3}\,\text{K}^{-1}$ , respectively. The unperturbed dimension constant  $(K_{\theta})$  and characteristic ratio  $(C_{\infty})$  were determined as  $5.91 \times 10^{-4}\,\text{dl}\,\text{mol}^{1/2}\,\text{g}^{-3/2}$  and 9.3 using the intrinsic viscosity data obtained at the  $\theta$  temperature for PEMA in IPA. The polymer-solvent interaction parameters  $(\chi_1,\chi_2)$  were calculated from equation-of-state theory as a function of temperature. The value of the ratio of contact sites  $(s_2/s_1)$  is found to be 0.73 for this PEMA-IPA pair.

(Keywords: thermodynamic parameters; intrinsic viscosity; poly(ethyl methacrylate); isopropyl alcohol)

## **INTRODUCTION**

The equation-of-state exchange energy and entropy parameters which characterize a mixture have been determined for various polymer-solvent pairs in several works<sup>1-9</sup>.  $X_{12}$  and  $Q_{12}$  represent the exchange free energy and the entropy of interaction for formation of a contact between a solute segment and solvent molecule, respectively.

Recently, a simple procedure based on intrinsic viscosity measurements has been proposed to estimate these parameters for a polymer-solvent pair<sup>9</sup>. In this study  $X_{12}$  and  $Q_{12}$  parameters of poly(ethyl methacrylate) (PEMA)/isopropyl alcohol (IPA) system are evaluated from intrinsic viscosity measurements. In addition, polymer-solvent interaction parameters  $\chi_1$  and  $\chi_2$  were calculated by using equation-of-state theory as a function of temperature.

# THEORETICAL BACKGROUND

Intrinsic viscosities of the solutions were determined by using the following equations:

$$\eta_{\rm sp}/c = [\eta] + k_{\rm H}[\eta]^2 c \tag{1}$$

$$[\eta] = \lim_{c \to 0} [\eta_{\rm sp}/c] \tag{2}$$

where  $\eta_{sp}$  represents the specific viscosity, c is the polymer concentration (g dl<sup>-1</sup>) and  $k_H$  is the Huggins constant.

The intrinsic viscosity may be expressed in the form<sup>10</sup>:

$$[\eta]_{\theta} = K_{\theta} M^{1/2} \tag{3}$$

$$K_{\theta} = \Phi_0(\langle r^2 \rangle_0/M)^{3/2} \tag{4}$$

where M is the polymer molecular weight and  $\Phi_0$  is the Flory-Fox viscosity constant, which was taken as  $2.5 \times 10^{21}$  (if the intrinsic viscosity unit is  $\mathrm{dl}\,\mathrm{g}^{-1}$ )<sup>10</sup>;  $\langle r^2 \rangle_0$  is the mean squared end-to-end distance of the unperturbed coil,  $[\eta]_\theta$  is the intrinsic viscosity at the  $\theta$  temperature;  $K_\theta$  is the unperturbed dimension constant of the chain. The cubic expansion factor  $\alpha_\eta^3$  is defined  $\alpha_\eta^{11-13}$  as:

$$\alpha_{\eta}^{3} = [\eta]/[\eta]_{\theta} \tag{5}$$

For flexible chains,  $\alpha_{\eta}^{3}$  is a function only of the excluded-volume parameter (Z):

$$\alpha_{\eta}^{3} = 1 + C_{1\eta} Z \tag{6}$$

where the coefficient  $C_{1\eta}$  is a numerical constant. Its value is given <sup>13</sup> as  $1.05 < C_{1\eta} < 1.55$ . The above empirical relation is the best fit to the experimental data over the  $0 < \alpha_{\eta}^{3} < 1.6$  range <sup>13</sup>.

The excluded-volume parameter is related to the polymer-solvent interactions through the interaction density (B):

$$Z = (3/2\pi)^{3/2} (B\Phi_0/K_\theta) M^{1/2}$$
 (7)

$$B = \bar{v}^2 (1 - 2\chi_1) / V_1 N_A \tag{8}$$

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where  $\bar{v}$  is the specific volume of polymer,  $\chi_1$  is the polymer-solvent interaction parameter,  $V_1$  is the molar volume of the solvent and  $N_A$  is the Avogadro number.

In general,  $\chi$  depends on composition as well as temperature. It is appropriately expressed empirically by<sup>2</sup>:

$$\chi = \chi_1 + \chi_2 v_2 + \chi_3 v_2^2 + \cdots$$
 (9)

where  $\chi_1$  and  $\chi_2$  are functions of temperature and  $v_2$  is the volume fraction of polymer segment.

On the other hand, according to the equation-of-state theory,  $\chi_1$  is given by the following equation<sup>4,14</sup>:

$$\lim_{v_2 \to 0} \chi = \chi_1 = (p_1^* V_1^* / \tilde{v}_1 R T) (A^2 \alpha_1 T / 2 + Y_{12}) - V_1^* Q_{12} (s_2 / s_1)^2 / R$$

(10)

where

$$A = (1 - T_1^*/T_2^*)(p_2^*/p_1^*) - (s_2/s_1)^2 X_{12}/p_1^*$$
 (11)

$$Y_{12} = X_{12}(s_2/s_1)^2/p_1^* \tag{12}$$

Quantities appearing in these equations are defined as follows: R is the universal gas constant,  $\alpha_1$  is the thermal expansion coefficient of the solvent,  $V^*$ ,  $p^*$  and  $T^*$  are the characteristic molar volume, pressure and temperature of solvent or polymer, the subscripts 1 and 2 refer to the value for pure solvent and solute,  $\tilde{v}_1 = (V_1/V_1^*)$  is the reduced volume,  $s_2/s_1$  is the ratio of surface areas (or contact sites) for a polymer segment and solvent molecule,  $X_{12}$  and  $Q_{12}$  are the exchange energy and entropy parameters of interaction, respectively. The characteristic molar volumes and temperatures can be calculated by means of the following equations:

$$\tilde{v}^{1/3} = (V/V^*)^{1/3} = [\alpha T/3(1 + \alpha T)] + 1 \tag{13}$$

$$\tilde{T} = T/T^* = (\tilde{v}^{1/3} - 1)/\tilde{v}^{4/3}$$
 (14)

$$p^* = \gamma T \tilde{v}^2 \tag{15}$$

The thermal expansion coefficient,  $\alpha$ , and the thermal pressure coefficient,  $\gamma$ , are defined as:

$$\alpha = V^{-1} (\partial V / \partial T)_{p} \tag{16}$$

$$\gamma = (\partial p / \partial T)_V \tag{17}$$

Equation (10) was rearranged and the following form was obtained:

$$\chi_{1} = p_{1}^{*} V_{1}^{*} \alpha_{1} A^{2} / 2\tilde{v}_{1} R - (s_{2} / s_{1})^{2} V_{1}^{*} Q_{12} / R + (s_{2} / s_{1})^{2} V_{1}^{*} X_{12} / \tilde{v}_{1} R T$$
(18)

Assuming that all of the equation-of-state parameters are independent of temperature in the studied temperature range, equation (18) shows that the  $\chi_1$  versus 1/T plot must give a straight line. The slope and intercept of this

line will give the following quantities:

slope 
$$(s_2/s_1)^2 V_1^* X_{1,2}/\tilde{v}_1 R$$
 (19)

intercept 
$$p_1^*V_1^*\alpha_1A^2/2\tilde{v}_1R - Q_{12}(s_2/s_1)^2V_1^*/R$$
 (20)

Accordingly, the  $\chi_2$  coefficient in the series expansion of  $\chi$  as indicated in equation (9) is given as:

$$\chi_2 = \{2(1 - s_2/s_1)(Y_{12} + Z_{12}T)\}$$

$$+[2Y_{12}+(1-p_2^*T_1^*/p_1^*T_2^*)A]A\alpha_1T$$

$$-(3+2\alpha_1T+2\alpha_1^2T^2)(2\alpha_1TA^3/9)\}(p_1^*V_1^*/\tilde{v}_1RT)$$
 (21)

where

$$Y_{12} = (s_2/s_1)^2 (X_{12}/p_1^*)$$
 (22)

$$Z_{12} = -Q_{12}(s_2/s_1)^2 \tilde{v}_1/p_1^* \tag{23}$$

# EVALUATION OF THE EQUATION-OF-STATE PARAMETERS

The thermal expansion coefficient  $(\alpha_1)$  of isopropyl alcohol was calculated from equation (16).

The specific molar volume of IPA was determined using equation (24). The variation of the density of this solvent with temperature is given by the following equation<sup>15</sup>:

$$\rho_t = 0.8014 - 0.809 \times 10^{-3} t - 0.27 \times 10^{-6} t^2$$
 (24)

The thermal expansion coefficient of PEMA was assumed to be equal to that of PMMA and its value in the range 0-50°C has been reported as  $7 \times 10^{-5}$  K<sup>-1</sup> in ref. 16.

The equation-of-state parameters  $\tilde{v}$ ,  $V^*$  and  $T^*$  were calculated using equations (13) and (14).

The thermal pressure coefficients  $(\gamma)$  of the solvent and polymer were calculated by using the following equation and the argument given in refs. 5 and 6:

$$\gamma = \alpha/\beta \tag{25}$$

In equation (25)  $\alpha$  and  $\beta$  represent thermal expansion (16) and pressure (17) coefficients, respectively. We used the following compressibility values of  $2.45 \times 10^{-4}$  (MPa<sup>-1</sup>, 20°C) and 102 (Mbar, 18°C) for PMMA<sup>17</sup> and IPA<sup>15</sup>, respectively. The characteristic pressure parameters  $p^*$  of the polymer and solvent were evaluated by using equation (15). The calculated values of the thermal expansion and pressure coefficients and equation-of-state parameters of the solvent and polymer are give in Table 1.

The ratio of surface areas (or contact sites)  $(s_2/s_1)$  for a polymer segment and solvent molecule was calculated by using equation (21). As is seen in equation (18), the equation-of-state contribution of  $\chi_1$  is insensitive to the ratio of  $s_2/s_1$  (ref. 4), but  $\chi_2$  (equation (21)) is sensitive to this ratio. The  $s_2/s_1$  value was calculated with

Table 1 The thermal expansion coefficients  $\alpha$ , thermal pressure coefficients  $\gamma$  and equation-of-state parameters of isopropyl alcohol and poly(methyl methacrylate)

Substance	T (°C)	$\alpha \times 10^{-3}$ (K <sup>-1</sup> )	$(J cm^{-3} K^{-1})$	$ ilde{v}$	$V^*$ (cm <sup>3</sup> mol <sup>-1</sup> )	$T^* \times 10^{-3}$ (K)	p* (J cm <sup>-3</sup> )
Isopropyl alcohol	35	1.159	1.136	1.283	60.23	4.92	579
	45	1.146	1.123	1.292	60.27	5.03	595
Poly(methyl methacrylate)	0-50	0.07					
	35	0.07	0.286	1.020	_	45.3	91.9
	45	0.07	0.286	1.021	_	45.5	95.0

optimization to the most suitable experimental values of  $\chi_2$ . It is known from experimental and theoretical considerations that  $\chi_2 \simeq 1/3$  near the theta point<sup>14,18</sup>.

### **EXPERIMENTAL**

Poly(ethyl methacrylate) (PEMA) was a product of Polysciences Inc., Warrington, PA. The sample was precipitated in a methanol/water mixture, filtered and dried in a vacuum oven for 48 h at 40°C. The intrinsic viscosity of this polymer was carried out in an Ubbelohde-type capillary viscometer. Intrinsic viscosity was converted to molecular weight by means of the following relation<sup>19</sup>:

$$[\eta] = 3.46 \times 10^{-5} M_{v}^{-0.81} \tag{26}$$

in methyl ethyl ketone at 30°C, and it was found to be  $2.2 \times 10^5$ . The intrinsic viscosities of PEMA solutions were measured in a constant-temperature bath controlled to  $\pm 0.002$ °C. Kinetic energy corrections were negligible.

In this study, the initial concentrations of PEMA solutions were smaller than  $3 \times 10^{-3}$  g ml<sup>-1</sup>. In order to prevent coalescence the solutions were stored at 40°C in a constant-temperature bath prior to viscosity measurements. Experimental  $[\eta]$  values have a precision of +1%.

### RESULTS AND DISCUSSION

The intrinsic viscosities of PEMA solutions in IPA around the  $\theta$  temperature are tabulated in Table 2. The square values of expansion factor  $\alpha^2$  were calculated by using equation (5) and included in this table. For this purpose the intrinsic viscosity value of PEMA (0.295 dl g<sup>-1</sup>) at 36.9°C ( $\theta$  temperature) is used. The intrinsic viscosity values are plotted against temperature in Figure 1. The temperature coefficients of intrinsic viscosity  $\partial \ln[\eta]/\partial T$  were found to be 0.122 and  $9.36 \times 10^{-3}$  dl g<sup>-1</sup> K<sup>-1</sup> below and above the  $\theta$  temperature, respectively.  $\alpha^2$  values of expansion factor were plotted against  $T/\theta$  in Figure 2.

Thermodynamic interaction parameters  $(\chi_1)$  of poly(ethyl methacrylate) were obtained by using intrinsic viscosity data in isopropyl alcohol. Equations (3)–(8) represent the basic relations for this purpose. The calculated values of  $\chi_1$  were also included in *Table 2*. The variation of  $\chi_1$  with reciprocal values of absolute temperature is plotted in *Figure 3*.

The unperturbed dimension constant  $(K_{\theta})$  was evaluated as  $5.91 \times 10^{-4} \, \mathrm{dl \, mol^{1/2} \, g^{-3/2}}$  from equations (3) and (4) using the intrinsic viscosity data at the  $\theta$  temperature. The above value is comparable to the reported figure of  $4.75 \times 10^{-4} \, \mathrm{dl \, mol^{1/2} \, g^{-3/2}}$  for this

**Table 2** Intrinsic viscosities  $[\eta]$ ,  $\chi_1$  parameters and expansion factors  $\alpha^2$  of poly(ethyl methacrylate) at various temperatures

T (°C)		χ <sub>1</sub>	$\alpha_{\eta}^2$ 0.665	
32	0.160	0.518		
34	0.210	0.511	0.797	
35	0.240	0.507	0.872	
36	0.267	0.504	0.936	
36.5	0.273	0.503	0.950 1.000	
36.9	0.295	0.500		
38	0.296	0.500	1.002	
40	0.302	0.499	1.016	
42	0.309	0.498	1.031	

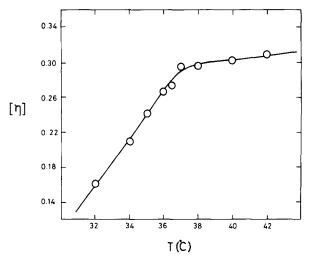
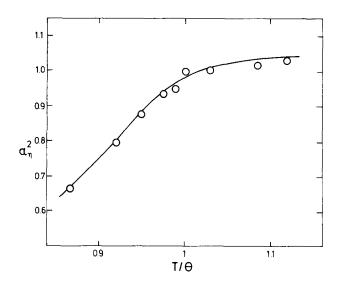


Figure 1 Dependence of intrinsic viscosities  $[\eta]$  on temperature of PEMA in IPA solution



**Figure 2** The variation of expansion factor  $\alpha^2$  with  $T/\theta$  for PEMA–IPA solutions

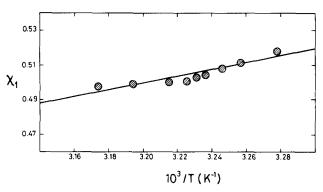


Figure 3 The variation of  $\chi_1$  with the reciprocal of the absolute temperature

system<sup>20</sup>. The characteristic ratio  $(C_{\infty})$  for PEMA in IPA was obtained as 9.3 by the following relation:

$$C_{\infty} = \langle r^2 \rangle_0 / n l^2 \tag{27}$$

where n is the number of skeletal bonds and l is the length of one bond (1.54 Å).

The  $C_{\infty}$  value of this work for PEMA (9.3) can also be compared with literature results for unperturbed

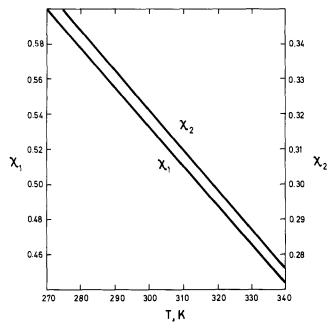


Figure 4 The values of  $\chi_1$  and  $\chi_2$  calculated according to the equationof-state theory plotted as functions of temperature for the PEMA-IPA system

Table 3 Dependence of  $X_{12}$ ,  $Q_{12}$  and  $\chi_1$  on the ratio  $s_2/s_1$  at  $\theta$  temperature (309.9 K) for PEMA-IPA system

$s_2/s_1$	$X_{12}$ (J cm <sup>-3</sup> )	$Q_{12} \times 10^2$ (J cm <sup>-3</sup> )	χ <sub>2</sub>	
1.00	33.5	1.7	0.060	
0.90	41.3	2.0	0.152	
0.80	52.3	2.5	0.243	
0.75	59.5	2.9	0.288	
0.74	61.1	2.9	0.296	
0.73	62.8	3.0	0.306	
0.72	64.6	3.1	0.315	
0.71	66.4	3.2	0.324	
0.70	68.3	3.2	0.334	
0.60	93.0	4.3	0.424	
0.50	133.9	6.1	0.512	

dimensions of polymers with related side groups. Poly(methyl methacrylate), poly(n-butyl methacrylate), poly(t-butyl methacrylate) and poly(2-ethylbutyl methacrylate) have  $C_{\infty}$  values, respectively, of  $9 \pm 0.5^{20-22}$ ,  $8.8^{23}$ ,  $10.2^{24}$  and  $9.8^{25}$ .

 $X_{12}$  and  $Q_{12}$  values were determined from the slope and intercept of the straight line that was plotted in Figure 3 by using relations (19) and (20). The numerical values of  $X_{12}$  and  $Q_{12}$  are found to be 62.82 J cm<sup>-3</sup> and 0.030 J cm<sup>-3</sup> K<sup>-1</sup>, respectively.

The polymer-solvent interaction parameters  $\chi_1$  and  $\chi_2$ were calculated from equation-of-state parameters for the PEMA-IPA pair using equations (18) and (21). The dependences of  $\chi_1$  and  $\chi_2$  on temperature are shown in Figure 4.

The variations of  $X_{12}$ ,  $Q_{12}$  and  $\chi_2$  values with  $s_2/s_1$ ratios are listed in Table 3. As a result of the proposed optimization it was shown that the ratio  $s_2/s_1$  is 0.73 for PEMA-IPA system. This ratio has been reported as 0.4764 and 0.83326 for polystyrene in methyl ethyl ketone, and as 0.499 for poly(p-chlorostyrene) in n-propylbenzene and isopropylbenzene solvents.

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